



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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CERTIFICATION

SPECIFICATION - AWS: 5.18-01

CLASSIFICATION: ER70S-6

ACTUAL

SIZE: 1/8 X 10 LB PKG

HEAT#: 0701139

CHEMICAL ANALYSIS

C	0.068	Si	0.852
Mn	1.452	P	0.009
S	0.007	Cu	0.112
Ni	0.032	Cr	0.030
Mo	0.005	V	0.006
Al	0.004	Ti+Zr	0.010

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V. (J) at -30°C
500-640	MIN. 420	MIN. 22	Good	MIN. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON