



ROBINSON TECHNICAL SOUTHEAST, INC.
6205 Boat Rock Blvd.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: A5.18-01	CLASSIFICATION: ER70S-6	ACTUAL
SIZE: .035 x 550lb. Drum	SERIAL#: 159222288	HEAT NO: 222

CHEMICAL ANALYSIS

C	0.069	Si	0.801
Mn	1.467	P	0.007
S	0.010	Cr	0.040
Ni	0.050	Mo	0.016
Cu	0.094	V	0.003
Al	0.009	Ti_Zr	0.009

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	IMPACT STRENGTH @ -30 °C
min. 420	500-640	min. 22	min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____