



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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CERTIFICATION

SPECIFICATION: AWS 5.18

CLASSIFICATION: ER 70S-6

ACTUAL

SIZE: .045" X 550 LB DRUMS

SERIAL/HEAT No.: 1101046

CHEMICAL ANALYSIS

C	0.080	Si	0.920
Mn	1.520	P	0.010
S	0.013	Cr	0.019
Ni	0.011	Mo	0.0035
Cu	0.150	V	0.0045

Mechanical Properties of Deposited Metal

Y/P (N/mm ²)	T/S(N/mm ²)	EL%	I.V(J) at -30 °C
579	465	28	82 90 96

Mfd. Date: 2011.04

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____