



ROBINSON TECHNICAL SOUTHEAST, INC.
6205 Boat Rock Blvd.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01	CLASSIFICATION: ER70S-6	ACTUAL
SIZE: .045 x 550 lb Drum	SERIAL#: 154222288	HEAT NO: 222

CHEMICAL ANALYSIS

C	0.069	Si	0.801
Mn	1.467	P	0.007
S	0.010	Cr	0.040
Ni	0.050	Mo	0.016
Cu	0.094	V	0.003
Al	0.009	Ti+Zr	0.009

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	ISO V at -30°C
500-640	min.420	min. 22	min.47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON