

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .045 x 550 lb drum

HEAT NO: SA16438

CHEMICAL ANALYSIS

CARBON	0.060
SILICON	0.910
MANGANESE	1.580
PHOSPHORUS	0.014
SULFUR	0.007
COPPER	0.170
NICKEL	0.010
CHROMIUM	0.030
MOLYBDENUM	0.010
VANADIUM	0.001

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	ISO V at -30C
576.5	476.4	27.8	107.2

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON