

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .045 x 650 lb drum

HEAT NO: SA42892

CHEMICAL ANALYSIS

CARBON	0.060
SILICON	0.900
MANGANESE	1.540
PHOSPHORUS	0.015
SULFUR	0.013
COPPER	0.170
NICKEL	0.010
CHROMIUM	0.020
MOLYBDENUM	0.010
VANADIUM	0.001

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	ISO V at -30°C
579.5	479.2	28.0	108.2

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON