

TECHNIWELD

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SPECIFICATION - AWS A5.9

CLASS: ER70S-6

ACTUAL

SIZE: .045 X 500 LB DRUM

Heat # Y701B10327S

CHEMICAL ANALYSIS

C	0.07
Mn	1.48
Si	0.86
P	0.018
S	0.006
Cu	0.180
Ni	0.010
Cr	0.030
Mo	0.010
V	0.001

T/S(N/mm²): 579.4 Y/S(N/mm²): 479.5 EL (%): 27.8 I.V.(J) at -30°C: 91.6

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE
ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON