

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .045 X 500 LBS LOT# Y705B10356

CHEMICAL ANALYSIS

C	0.007	Si	0.920
Mn	1.480	P	0.014
S	0.008	Cu	0.180
Ni	0.010	V	0.001
Cr	0.020	Mo	0.001

Tensile Strength (N/mm ²):	579.4
Yield Point (N/mm ²):	479.8
Elongation (%):	28.1
Test Temp. at - 30°C:	93.4

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON