



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

404-699-9900

TOLL FREE 800-445-2152

FAX 404-699-7800

## CERTIFICATION

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SPECIFICATION - AWS: 5.18-01

CLASSIFICATION: ER70S-6

ACTUAL

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SIZE: 3/32 X 10 LB/PKG

SERIAL #: 1240946110

HEAT NO: 461

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## CHEMICAL ANALYSIS

C	0.068	Si	0.852
Mn	1.452	P	0.009
S	0.007	Cr	0.030
Ni	0.032	Mo	0.005
Cu	0.112	V	0.006
Al	0.004	Tl+Zr	0.010

### Mechanical Properties of Deposited Metal

Y/S (N/mm <sup>2</sup> )	T/S(N/mm <sup>2</sup> )	EL%	I.V(J) at -30 °C
Min. 420	540-640	Min. 22	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: \_\_\_\_\_