



ROBINSON TECHNICAL SOUTHEAST, INC.
 6205 Boat Rock Blvd.
 ATLANTA, GA. 30336
 404-699-9900
 TOLL FREE 800-445-2152
 FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: 3/32" X 10 LB PKG SERIAL#:1243250210 HEAT NO: 502

CHEMICAL ANALYSIS

C	0.070	Si	0.875
Mn	1.497	P	0.011
S	0.009	Cu	0.124
Ni	0.054	Cr	0.043
Mo	0.016	V	0.001
Al	0.003	Ti+Zr	0.017

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V. (J) at -30°C
500-640	MIN. 420	MIN. 22	Good	MIN. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____