

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: 3/32 X 36

HEAT NO: 7498

CHEMICAL ANALYSIS

C	0.08	Si	0.92
Mn	1.52	P	0.01
S	0.014	Cu	0.24
Ni	0.01	Cr	0.01
Mo	0.012	V	0.003

T/S N/mm2 575.1
Y/S N/mm2 455.8
N.D.E. Good
I.V(J) at -29C 158

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON