

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
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C E R T I F I C A T I O N

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SPECIFICATION - AWS: 5.20-95-      CLASSIFICATION: E71T-1      ACTUAL

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SIZE: .052" X 33

HEAT NO: 13608054

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C H E M I C A L   A N A L Y S I S

C	0.045	Si	0.490
Mn	1.360	P	0.018
S	0.014	Cu	0.019
Ni	0.013	Cr	0.021
Mo	0.025	V	0.020

T/S(N/mm<sup>2</sup>): 583.7      Y/S(N/mm<sup>2</sup>): 523.2      EL(%): 27.9      I.V.(J) at-18c : 46.6

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON