



ROBINSON TECHNICAL SOUTHEAST, INC.
 6205 Boat Rock Blvd.
 ATLANTA, GA. 30336
 404-699-9900
 TOLL FREE 800-445-2152
 FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.20-95- CLASSIFICATION: E71T-GS ACTUAL

SIZE: .045 X 25 LB

HEAT NO: 9263H023A481

CHEMICAL ANALYSIS

C	Mn	Si	Al
0.22	0.34	0.79	2.41

	Requirements	Actual Result
Transverse Tensile Strength (psi):	70,000 Min	77,600

WELDING PARAMETERS

Electrode Dia: .045
 Amperage: 280
 Arc Voltage: 18
 Current Polarity: DCEN
 Electrical Ext. (in): ½
 Shielding Gas: None
 Interpass Temperature (°F): 300+/-25

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON