



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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CERTIFICATION

SPECIFICATION - AWS: 5.20-95

CLASSIFICATION: E71T-1

ACTUAL

SIZE: 1/16" x 33lb spool.

HEAT NO: 90070031

CHEMICAL ANALYSIS

C	0.08	Si	0.46
Mn	1.30	P	0.014
S	0.010		

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -20°C
546	465	28.4	Good	114

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON