



ROBINSON TECHNICAL SOUTHEAST, INC.
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SPECIFICATION – AWS/SFA 5.5

CLASS: E8018-B2

ACTUAL

SIZE: 3/32" 10 LB PLASTIC TUBE

LOT/HEAT#:10-2215

CHEMICAL ANALYSIS

C	0.056	Si	0.436
Mn	0.734	P	0.014
S	0.007	Cr	1.128
Ni	0.031	Mo	0.531
Cu	0.082	V	0.008
Al	0.001	Fe	-

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -30°C
580-740	Min 480	Min 20	Good	Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____