



ROBINSON TECHNICAL SOUTHEAST, INC.
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SPECIFICATION – AWS/SFA 5.5

CLASS: E8018-B2

ACTUAL

SIZE: 1/8" 10 LB PLASTIC TUBE

LOT/HEAT#:10-3266

CHEMICAL ANALYSIS

C	0.072	Si	0.825
Mn	0.640	P	0.015
S	0.001	Cr	5.161
Ni	0.040	Mo	0.610
Cu	0.072	V	0.019
Al	0.001	Fe	-

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -20°C
590-740	Min 460	Min 19	Good	Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____