

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 1/16 X 36

HEAT NO: 30745

C H E M I C A L A N A L Y S I S

CARBON	0.0800
CHROMIUM	1.2900
COPPER	0.2600
MANGANESE	0.4700
MOLYBDENUM	0.4500
NICKEL	0.0400
PHOSPHORUS	0.0060
SILICON	0.4700
SULFUR	0.0100

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON