

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B8 ACTUAL

SIZE: 3/32 X 36

HEAT NO: 242544

CHEMICAL ANALYSIS

C	0.080	Si	0.460
Mn	0.460	Mo	0.420
S	0.011	Cr	1.310
Cu	0.240	Ni	0.030
P	0.007		

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -30°C
588.5	501.6	25.3	Good	

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON