

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 1/8 X 36

HEAT NO: 073046396

C H E M I C A L A N A L Y S I S

ALUMINUM	0.0060
CARBON	0.0780
CHROMIUM	1.2900
COPPER	0.1400
MANGANESE	0.5500
MOLYBDENUM	0.4100
NICKEL	0.0500
PHOSPHORUS	0.0070
SILICON	0.4600
SULFUR	0.0060
TIN	0.0060
TITANIUM	0.0020
VANADIUM	0.0050
ZIRCONIUM	0.0020
CB/TA	0.0020
NITROGEN	0.0065

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON

