

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 1/8 X 36

HEAT NO: 242544

CHEMICAL ANALYSIS

C	0.08	Si	0.46
Mn	0.46	P	0.007
S	0.011	Cu	0.24
Cr	1.31	Mo	0.42
Ni	0.03		

Mechanical Properties of Deposited Metal

T/S (N/mm ²): 588.5	Y/S (N/mm ²): 501.6
EL %: 25.3	N.D.E: Good

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON