

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-B2 ACTUAL

SIZE: 5/32 X 36

HEAT NO: 231755

C H E M I C A L A N A L Y S I S

CARBON	0.0800
CHROMIUM	1.2900
COPPER	0.2200
MANGANESE	0.4700
MOLYBDENUM	0.4400
NICKEL	0.0400
PHOSPHORUS	0.0100
SILICON	0.4400
SULFUR	0.0170

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON