

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
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CERTIFICATION

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER80S-B6      ACTUAL

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SIZE: 3/32 X 36

HEAT NO: 584070630

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CHEMICAL ANALYSIS

C	0.048	Si	0.42
Mn	0.500	Mo	0.570
S	0.013	Cr	5.610
Cu	0.130	Ni	0.050
Al	0.008	P	0.010
Ti	0.005	Sn	0.005
V	0.015	Zr	0.003
Nb	0.010		

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON