

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-D2 ACTUAL

SIZE: .035 X 33 LB SPOOL

HEAT NO: 8510352

CHEMICAL ANALYSIS

CARBON	0.08
COPPER	0.16
MANGANESE	1.88
MOLYBDENUM	0.46
NICKEL	0.01
PHOSPHORUS	0.015
SILICON	0.58
SULFUR	0.008

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON