

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-D2 ACTUAL

SIZE: .035 X 33 LB SPOOL

HEAT NO: k10945

CHEMICAL ANALYSIS

CARBON	0.073
COPPER	0.19
MANGANESE	1.86
MOLYBDENUM	0.44
NICKEL	0.07
PHOSPHORUS	0.008
SILICON	0.07
SULFUR	0.01
ALUMINUM	0.005
TIN	0.008
TITANIUM	0.005
VANADIUM	0.003
ZIRCONIUM	0.002
ARSENIC	0.005
CHROMIUM	0.06

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON