

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-D2 ACTUAL

SIZE: 1/16 X 36

HEAT NO: 841040076

CHEMICAL ANALYSIS

C	.088	Ni	.040
Si	.730	Al	.007
Mn	1.860	P	.009
Mo	.480	Ti	.003
S	.013	Sn	006
Cr	.050	V	.007
Cu	.120	Zr	.002

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON