

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-D2 ACTUAL

SIZE: .1/16 X 36

HEAT NO: 841040076

C H E M I C A L A N A L Y S I S

C	.088
Si	.730
Mn	1.86
Mo	.480
S	.013
Cr	.050
Cu	.120
Ni	.040
Al	.007
P	.009
Ti	.003
Sn	.006
V	.007

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON