

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
4420 COMMERCE DRIVE, S.W.  
ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
FAX 404-699-7800

**CERTIFICATION**

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SPECIFICATION - AWS: 5.28/ASME SFA 5.28      CLASSIFICATION: ER80S-D2      ACTUAL

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SIZE: 3/32 X 36

HEAT NO: 201252

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**CHEMICAL ANALYSIS**

CARBON	0.0900
COPPER	0.2100
MANGANESE	1.9000
MOLYBDENUM	0.4700
NICKEL	0.0100
PHOSPHORUS	0.0150
SILICON	0.6400
SULFUR	0.0060

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON