

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-D2 ACTUAL

SIZE: 3/32 X 36

HEAT NO: 73402

CHEMICAL ANALYSIS

ALUMINUM	0.0050
CARBON	0.0880
CHROMIUM	0.0500
COPPER	0.2000
MANGANESE	1.8400
MOLYBDENUM	0.5000
NICKEL	0.0400
PHOSPHORUS	0.0070
SILICON	0.7000
SULFUR	0.0130
TIN	0.0080
TITANIUM	0.0020
VANADIUM	0.0070
ZIRCONIUM	0.0020

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON