

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER80S-D2 ACTUAL

SIZE: 1/8 X 36

HEAT NO: OP0991

C H E M I C A L A N A L Y S I S

CARBON	0.0900
COPPER	0.2500
MANGANESE	1.9000
MOLYBDENUM	0.4700
NICKEL	0.0100
PHOSPHORUS	0.0150
SILICON	0.6400
SULFUR	0.0060

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON