

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER90S-B3 ACTUAL

SIZE: 1/16 X 33 LB SPOOL

HEAT NO: 095054675

CHEMICAL ANALYSIS

ALUMINUM	0.0040
CARBON	0.0850
CB/TA	0.0060
CHROMIUM	2.4800
COPPER	0.1600
MANGANESE	0.6300
MOLYBDENUM	1.0100
NICKEL	0.0600
PHOSPHORUS	0.0100
SILICON	0.5600
SULFUR	0.0080
TIN	0.0060
TITANIUM	0.0020
TUNGSTEN	0.0100
VANADIUM	0.0070
ZIRCONIUM	0.0020

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON