

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER90S-B3 ACTUAL

SIZE: 3/32 X 33 LB SPOOL

HEAT NO: 137523

CHEMICAL ANALYSIS

C	0.08	Si	0.47
Mn	0.67	P	0.008
S	0.014	Cu	0.25
Cr	2.45	Mo	0.98
Ni	0.07		

Mechanical Properties of Deposited Metal

T/S (N/mm ²): 646.2	Y/S (N/mm ²): 548.7
EL %: 18.6	N.D.E: Good

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON