



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

404-699-9900

TOLL FREE 800-445-2152

FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: A5.28

CLASSIFICATION: ER90S-B3

ACTUAL

SIZE: 3/32" X 36" 10 LB PKG

HEAT NO: 255002691

CHEMICAL ANALYSIS

C	0.075	Si	0.520
Mn	0.590	P	0.010
S	0.006	Cr	2.460
Ni	0.050	Mo	0.950
Cu	0.140	V	0.006
Al	0.007	Ti	0.003
Zr	0.002	Sn	0.007
Nb	0.005	N	0.011

Tensile Strength: 94,000 PSI

Yield Strength: 80,500 PSI

Elongation: 19%

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____