

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.28/ASME SFA 5.28 CLASSIFICATION: ER90S-B3 ACTUAL

SIZE: 1/8 X 33 LB SPOOL

HEAT NO: 074046359

CHEMICAL ANALYSIS

ALUMINUM	0.0030
CARBON	0.0810
CB/TA	0.0050
CHROMIUM	2.4500
COPPER	0.1200
MANGANESE	0.6000
MOLYBDENUM	0.9900
NICKEL	0.0400
NITROGEN	0.0087
PHOSPHORUS	0.0100
SILICON	0.5200
SULFUR	0.0080
TIN	0.0060
TITANIUM	0.0030
TUNGSTEN	0.0100
VANADIUM	0.0080
ZIRCONIUM	0.0020

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON

