



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

404-699-9900

TOLL FREE 800-445-2152

FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: A5.28

CLASSIFICATION: ER90S-B3

ACTUAL

SIZE: 1/8" X 36"

HEAT NO: 255002692

CHEMICAL ANALYSIS

C	0.075	Si	0.520
Mn	0.590	P	0.010
S	0.006	Cr	2.460
Ni	0.050	Mo	0.950
Cu	0.120	V	0.006
Nb	0.005	Ti	0.003
Al	0.007	Zr	0.002
Sn	0.007	N	0.0111

AS: 0.002

SB: 0.0044

SN: 0.007

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____