

TECHNIWELD

4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

SPECIFICATION – AWS & SFA 5.21

CLASS: ERCCoCr-A

ACTUAL

STELLITE 6 CORED WIRE

SIZE: .045 X SPOOL

Lot / Heat # X057891

CHEMICAL ANALYSIS

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C	1.20
Co	BAL
Cr	28.80
Fe	3.42
Mn	0.88
Mo	0.10
Ni	1.45
Si	0.35
W	4.65

PHYSICAL PROPERTIES

HARDNESS TEST

41.4

RESULTS

HRC

UNITS

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON