

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION – AWS/SFA 5.15 CLASSIFICATION: E Ni-CI ACTUAL

SIZE: 3/32 X 180 LB BOX

HEAT NO: 180

C H E M I C A L A N A L Y S I S

C	0.536	Si	0.292		
Mn	0.156	P	0.010	Ni	97.33
S	0.010	Cu	0.009	Fe	1.654

YIELD POINT N/mm²: 265-400
TENSILE STRENGTH N/mm²: 280-445
ELONGATION (%): 3-6

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON